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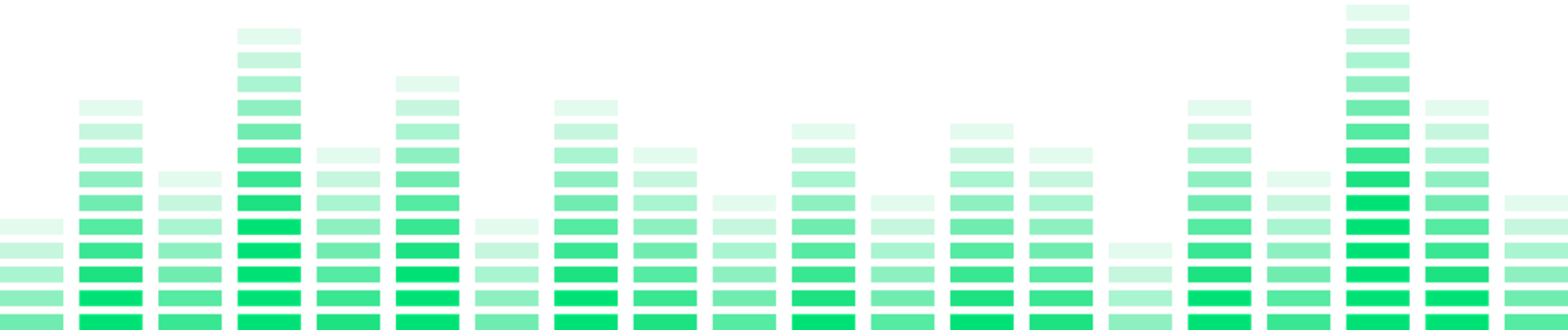
# Battery Pass Projekt

Von der Mine bis zum Recycler

Batterie Pass Demonstrator mit Lego

QI-Digital Forum Berlin

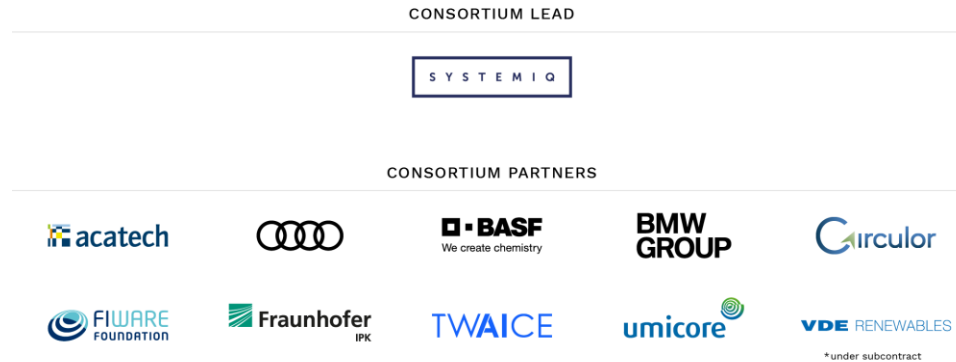
10.10.2023



# The Battery Pass is a consortium of 11 partners co-funded by BMWK aiming to advance the implementation of the EU Battery Passport

## Key facts on the Battery Pass Consortium

- Evolved from Circular Economy Initiative Germany (CEID)
- 11 consortium partners
- Co-funded by BMWK with EUR 8.2 mn
- Aiming to advance the implementation of the EU battery passport
- Five work packages:
  - coordination and communication,
  - content standards,
  - technical standards,
  - demonstrator, and
  - value assessment
- 3-years: Apr 2022 to Apr 2025



Kick-off event of the Battery Pass Consortium in Berlin in April 2022

# The purpose of the battery passport is to provide transparency, enable the shift to a circular economy, and create a level playing field



**Provide transparency to impact decisions**



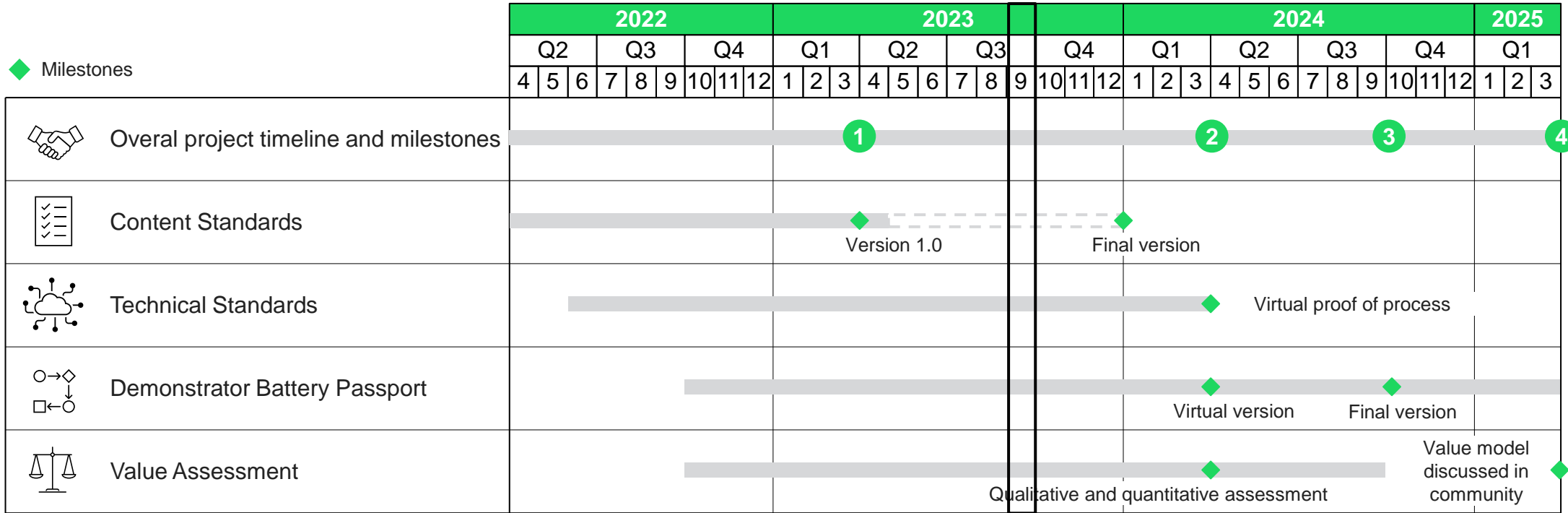
**Enable shift from linear to circular economies**



**Create a battery level playing field**

# The publication of the Battery Passport Content Guidance (version 1.0) represents the first milestone of the three-year project

Where we stand today



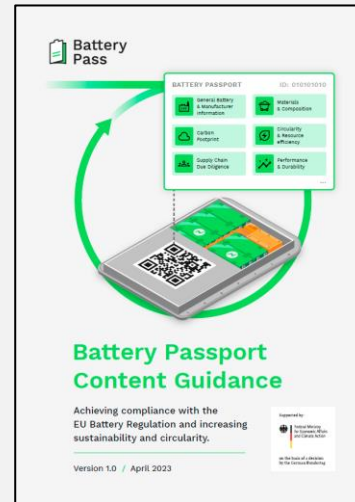
- 1 Concept model for data and auditing
- 2 Technical system model
- 3 Demonstrator in use
- 4 Use case model and follow-up for implementation

# In April 2023, the Battery Pass reached its first milestone with the launch of the Battery Passport Content Guidance at Hannover Messe

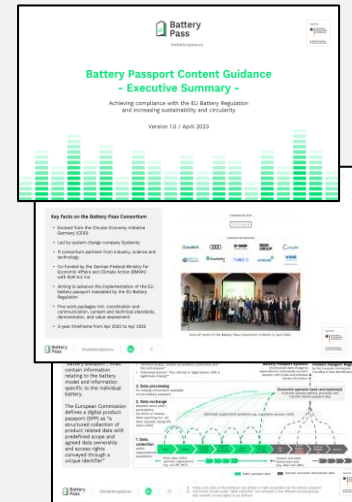


Handover of Content Guidance at Hannover Messe

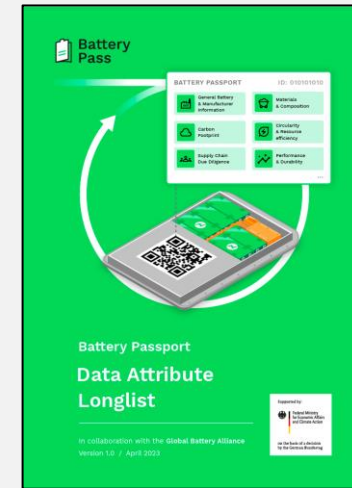
## Battery Passport Content Guidance



**Comprehensive report**  
*PDF (200 pages)*



**Executive Summary**  
*Slide deck*



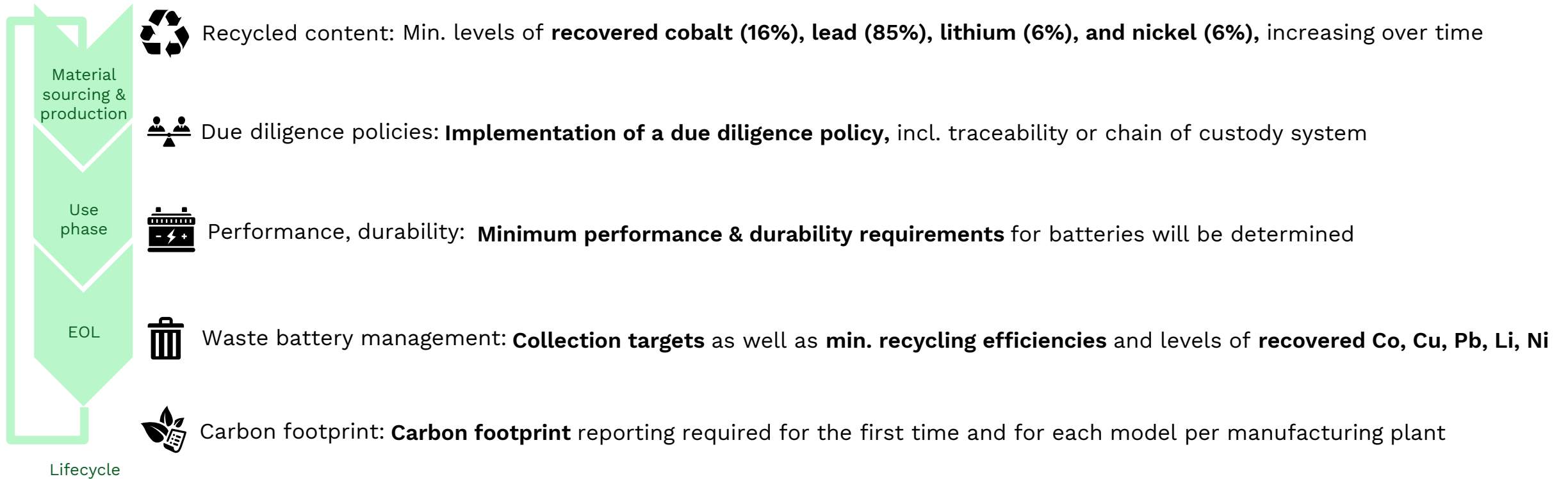
**Data attribute longlist**  
*Excel file*

Available for download on our website



# The Battery Regulation is a ground-breaking reform of the EU internal market as it covers the entire life cycle and mandates the first digital product passport in the EU













## Scope of the Battery Regulation



Improved data availability: An electronic record of a battery (**battery passport**) with key static and dynamic data

# The battery passport will be mandatory for large batteries from 2027 onwards and is to be issued by the “economic operator” with different access rights

## General specifications for the battery passport

<b>Timeline</b> 	Q1 2027 (42 months after entry into force of the Regulation)
<b>Scope</b> 	       
<b>Responsibility</b> 	Economic operator (placing the “battery” on the market)
<b>Access</b> 	Public Notified bodies Market surveillance Commission Interested persons

# The scope of information to be made available via the passport is extensive with up to 90 data attributes, which can be segmented into seven clusters

Defined data categories are completely independent from the product which make them reusable for other DPPs

## Battery Pass

Battery ID: 0101010

### General information

- Manufacturing info (identity, place, date)
- Battery category
- Battery weight
- Battery status

### Labels and certifications

- Symbols and labels
- Meaning of labels & symbols
- Declaration of conformity
- Compliance of test results

### Carbon footprint (CF)

- Carbon footprint
- Weblink to CF study
- CF performance class

### Supply chain due diligence

- Due diligence report

### Materials and composition

- Hazardous substances
- Battery chemistry
- Critical raw materials
- Materials used in cathode, anode, electrolyte

### Circularity & resource efficiency




- Recycled content shares
- Manuals for removal, disassembly, dismantling
- Component part numbers & spare parts information
- Safety measures/instructions

### Performance & durability



- Capacity, energy, power, SoH
- Expected lifetime
- Negative events



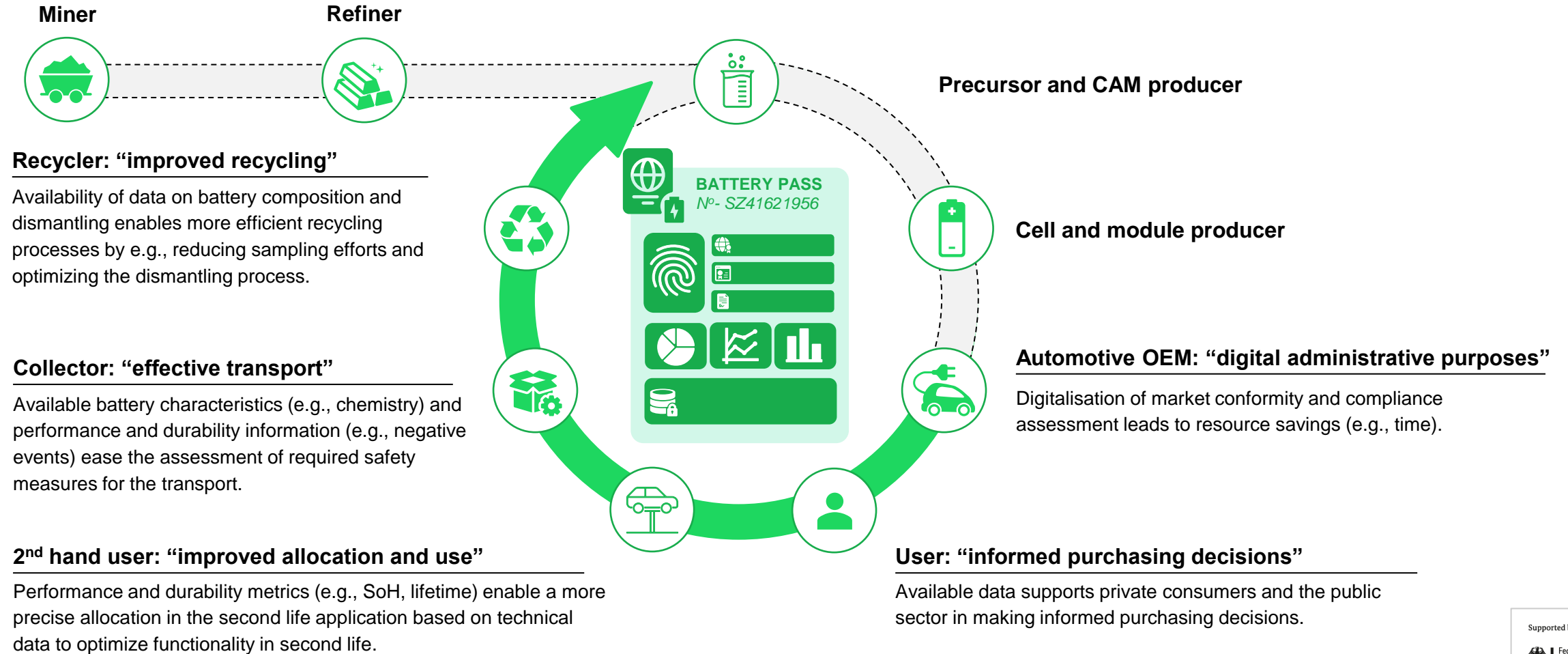
# Besides the battery passport the regulation specifies two other reporting tools for performance and durability data

	Battery passport (Art. 77*)	Document accompanying the battery (Art. 10)	Up-to-date data in battery management system (Art. 14)
 <b>Content</b>	<ul style="list-style-type: none"><li>Annex XIII incl. data specified in Articles 10 &amp; 14</li></ul>	<ul style="list-style-type: none"><li>Containing values listed in Annex IV (Part A)</li></ul>	<ul style="list-style-type: none"><li>Data attributes listed in Annex VII -&gt; up-to-date in BMS</li><li>Annex VII: Discerns data attributes for different battery categories</li></ul>
 <b>Scope</b>	<ul style="list-style-type: none"><li>EV batteries</li><li>LMT batteries</li><li>Industrial batteries with capacity &gt; 2 kWh</li></ul>	<ul style="list-style-type: none"><li>EV batteries</li><li>LMT batteries</li><li>Industrial batteries with capacity &gt; 2 kWh</li></ul>	<p><b>If battery uses a BMS:</b></p> <ul style="list-style-type: none"><li>EV batteries</li><li>LMT batteries</li><li>Stationary battery energy storage systems</li></ul>
 <b>Timeline</b>	<ul style="list-style-type: none"><li>42 months after regulation in force (Feb 2027)</li></ul>	<ul style="list-style-type: none"><li>12 months after regulation in force (Aug 2024)</li></ul>	<ul style="list-style-type: none"><li>12 months after regulation in force (Aug 2024)</li></ul>

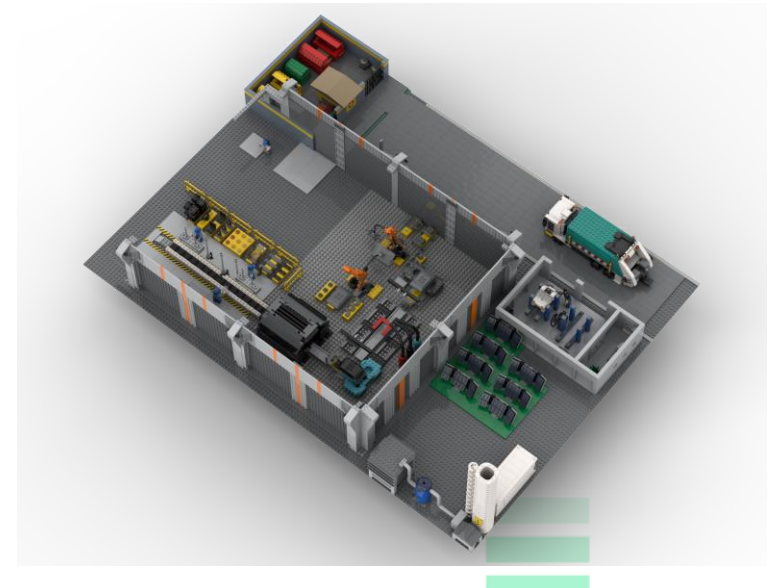
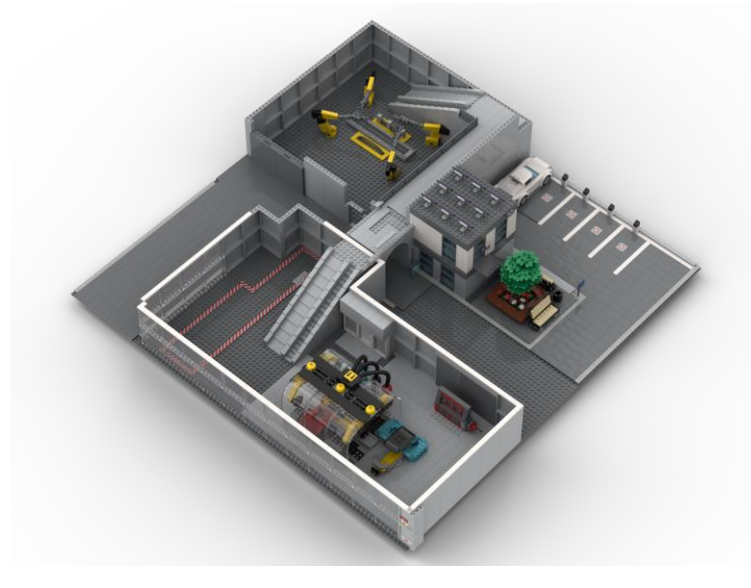
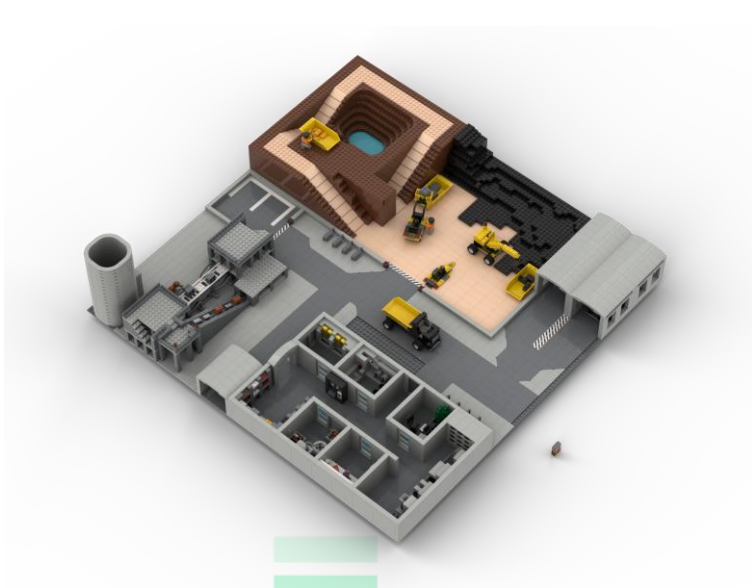
# The battery passport will unlock major value for several value chain players

**Value of the passport:**  Regulatory compliance and potential additional value pending conditions beyond regulatory requirements  
 Direct value add along several dimensions (environmental, social and economic)

Select examples



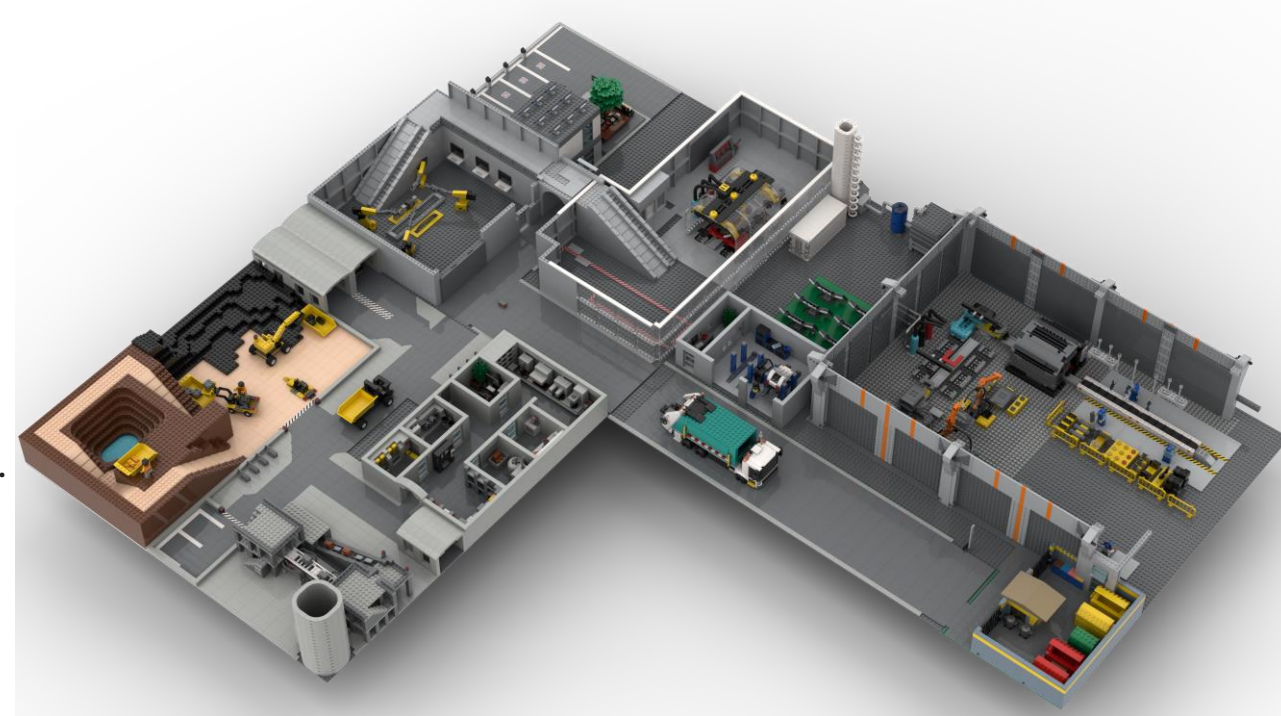
# Battery Pass Demonstrator with Lego Bricks



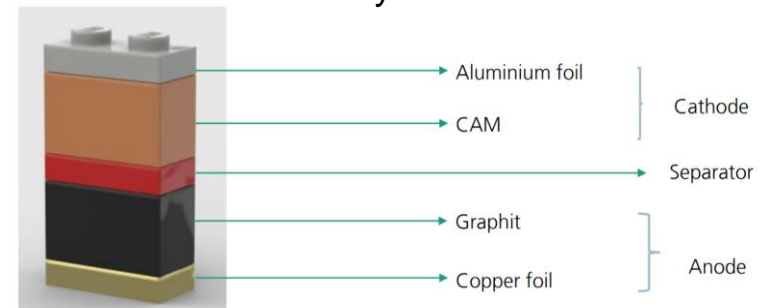
Explanatory accompanying presentation

# Purpose of Battery Pass Demonstrator with Lego Bricks

- The Battery Pass is a digital record of a battery that ensures informed decisions of stakeholders along the value chain
- It is a multi-purpose tool to support
  - Socially responsible sourcing
  - Environmentally friendly production
  - Transparency on battery conditions during use phase (e.g. State of Health)
  - Efficient repurposing and remanufacturing
  - Last but not least **Circular Economy** through efficient recycling of raw materials
- The Battery Passport demonstrator with Lego bricks shall provide a tangible view on the abstract concept of the battery pass even for non-experts
- It shall further show the complete circular battery value chain and its relation to the data in the battery passport



Battery Value Chain from the mine to the recycler

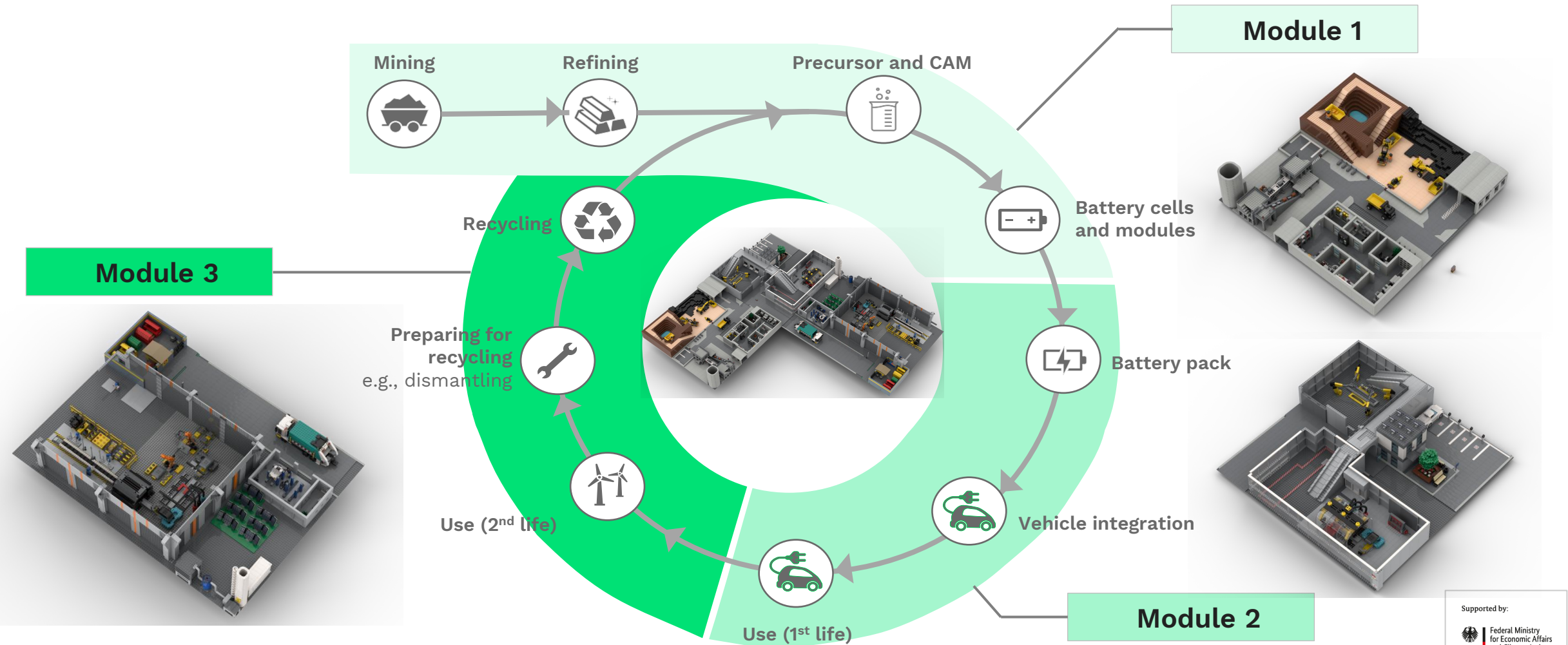


Battery Cell with elementary components



# Battery Passport Demonstrator with Lego Bricks

Coverage of complete circular battery value chain



# Raw material extraction (mining)

## Situation

- There are several environmental and social issues associated with mine sites for battery materials like Cobalt, Lithium, Nickel, Manganese, Graphite and others
- The key issues that need to be addressed are:



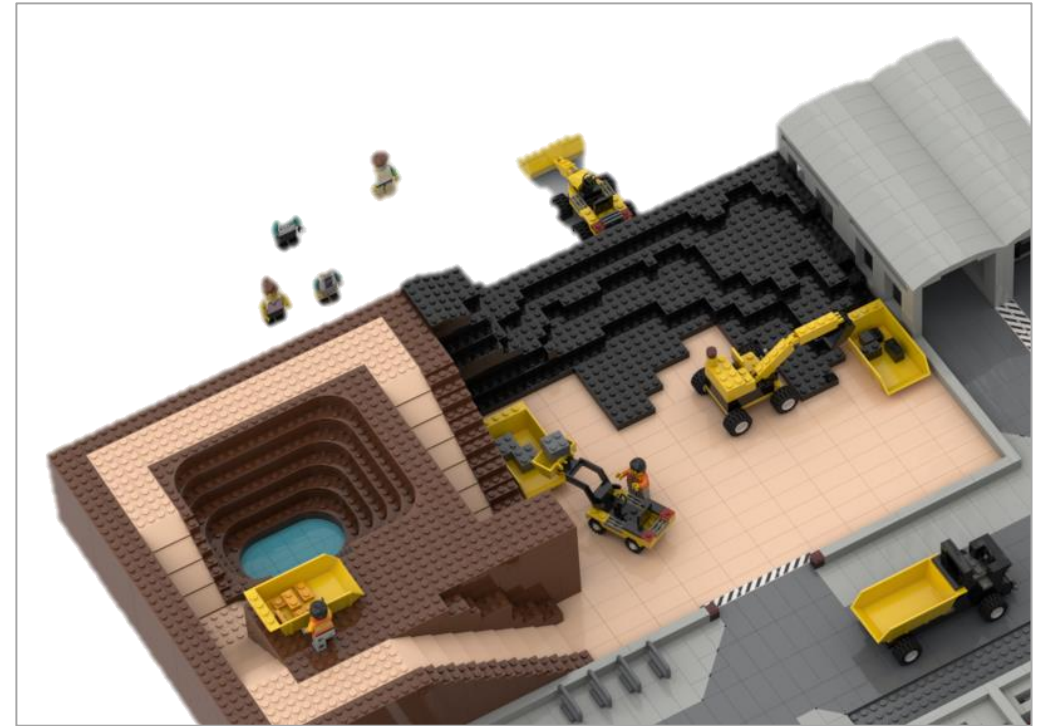
Environmental Impact (e.g., water consumption)



Human Rights and Child Labor

## Solution (via battery passport)

- To address those issues the Battery Passport includes a link to a due diligence report that describes which means the economic operator puts in place to avoid negative social and environmental impacts
- On a voluntary basis further 3<sup>rd</sup> party assurances can directly be made available through the battery passport allowing the consumer to make conscious buying decisions



*Mine-site for battery materials modelled with Lego bricks*

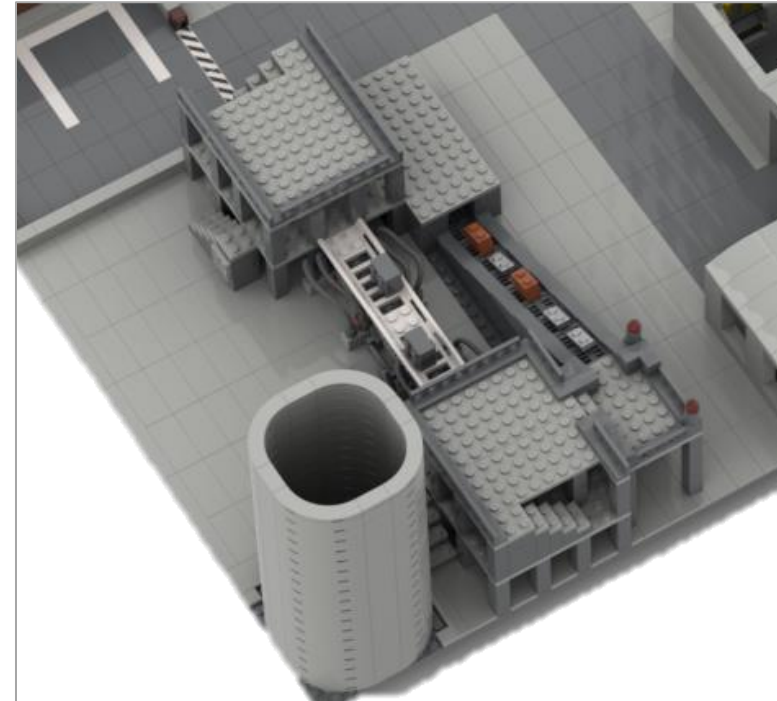
# Material preparation (refining)

## Situation

- While batteries play a significant role in decarbonising the energy and transport sector, they come along with considerable embedded carbon emissions
- A uniform carbon footprint calculation methodology is needed to create transparency, enabling informed decisions based on primary data that steer operational measures for life cycle decarbonisation
- Existing methodologies and standards leave room for interpretation and do not provide sufficient guidance

## Solution (via battery passport)

- The Battery Regulation will define a uniform methodology to calculate the battery carbon footprint which will need to be reported in the battery passport differentiated per life cycle stage
- The information for the PCF calculation originates i.e. from primary data gathered through a traceability system for each step in the value chain



*Factory for pre-processing of battery materials.*

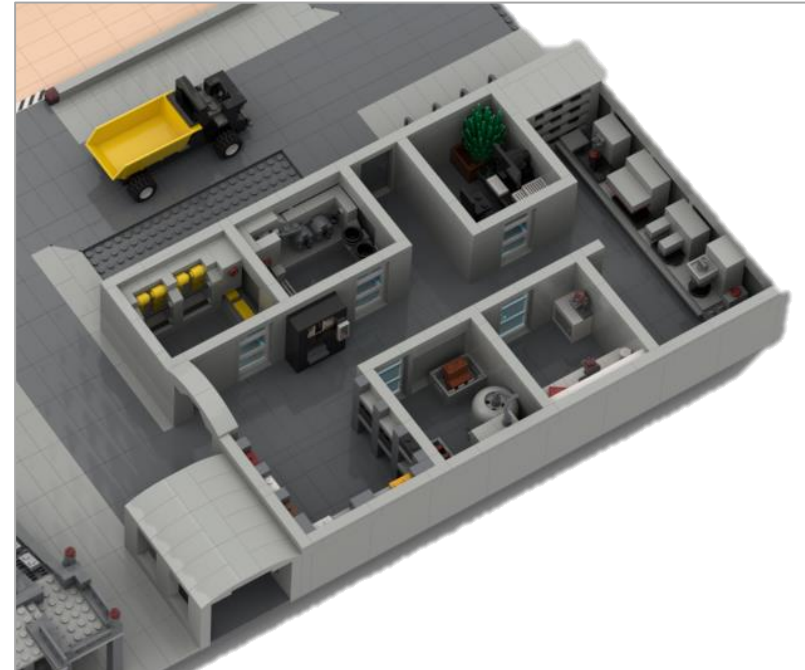
# Cell production

## Situation

- With the emergence of **various battery chemistries** (e.g., Li-ion, Lead-acid, solid-state batteries), it has become increasingly challenging for actors to effectively manage the variety of batteries
- Several value chain participants such as **logistics, sorting, dismantling and recycling companies** find it increasingly difficult to e.g., assess safe transport requirements, define a battery's value, choose appropriate handling routes, and accurately calculate recycling efficiencies etc.
- In addition, also the **end-consumer** lacks transparency for informed purchasing decisions

## Solution (via battery passport)

- The battery passport shall include information on battery materials and composition for safe handling and informed decisions
- Furthermore, recycled content needs to be reported



*Factory for production of battery cells*



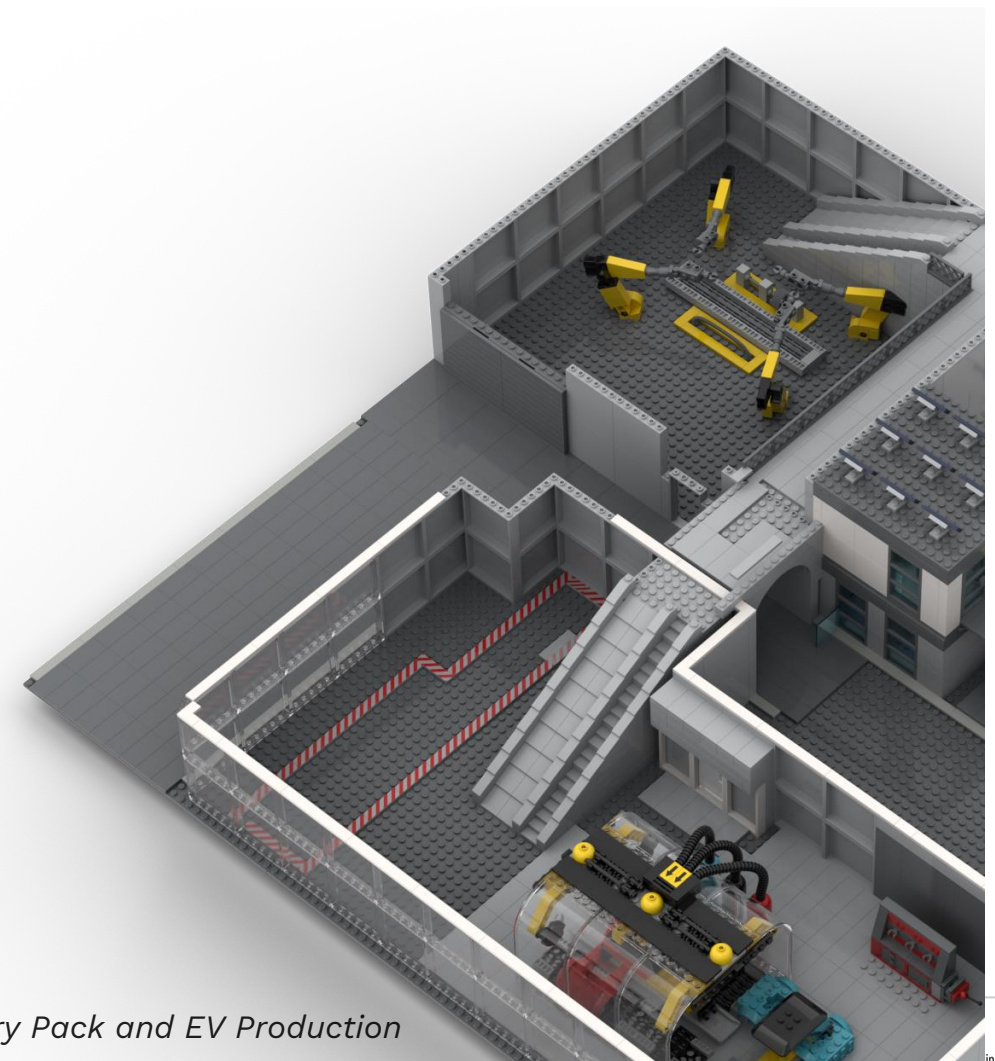
# Battery Pack and Electric Vehicle Production

## Situation

- The responsibility for issuing the battery passport lies with the economic operator (or an authorized representative) placing the battery on the market or putting it into service
- The economic operator needs to collect the mentioned information from the upstream value chain (supply chain due diligence, product carbon footprint, materials and composition, recycled content) as well as further data (e.g., battery category and weight) ensuring that it is “accurate, complete and up-to-date”

## Solution (via battery passport)

- To connect and identify a battery passport with a battery a unique identifier and machine-readable code (e.g., QR) must be used
- The battery passport allows informed purchase decisions for customers by providing relevant information prior to purchase



*Battery Pack and EV Production*

# Battery Use Phase

## Situation

- During the use phase, the battery is subject to certain wear caused e.g., by the amount of **charge/discharge cycles** or critical temperature exceeds which have, among others, an impact on the **battery state of health (SoH)**
- This information is currently opaque but important for informed decisions on how to reuse or repurpose a battery (see next slide)

## Solution (via battery passport)

- The battery passport is a digital record that accompanies the battery over its lifetime gathering performance and durability relevant data
- With the battery passport not being connected to any personal data (e.g., VIN), GDPR is not relevant for publicly available battery passport data



*Electric car at charging park and building with solar panels and energy storage*

# Battery Remanufacturing / Repurposing

## Situation

- To efficiently decide if a battery should be **remanufactured, repurposed or recycled**, specific information about the battery is required
- With some of this information being sensitive, it should only be disclosed to persons with a legitimate interest

## Solution (via battery passport)

- The battery passport includes mechanisms to allow access to certain battery passport data for certain access groups only / by restricting public access
- In case of remanufacturing and repurposing of a battery, a new battery passport will be issued by the repurposer or remanufacturer as a new economic operator



*Verify battery of electric car for repurposing and solar panels charging a stationary energy storage*

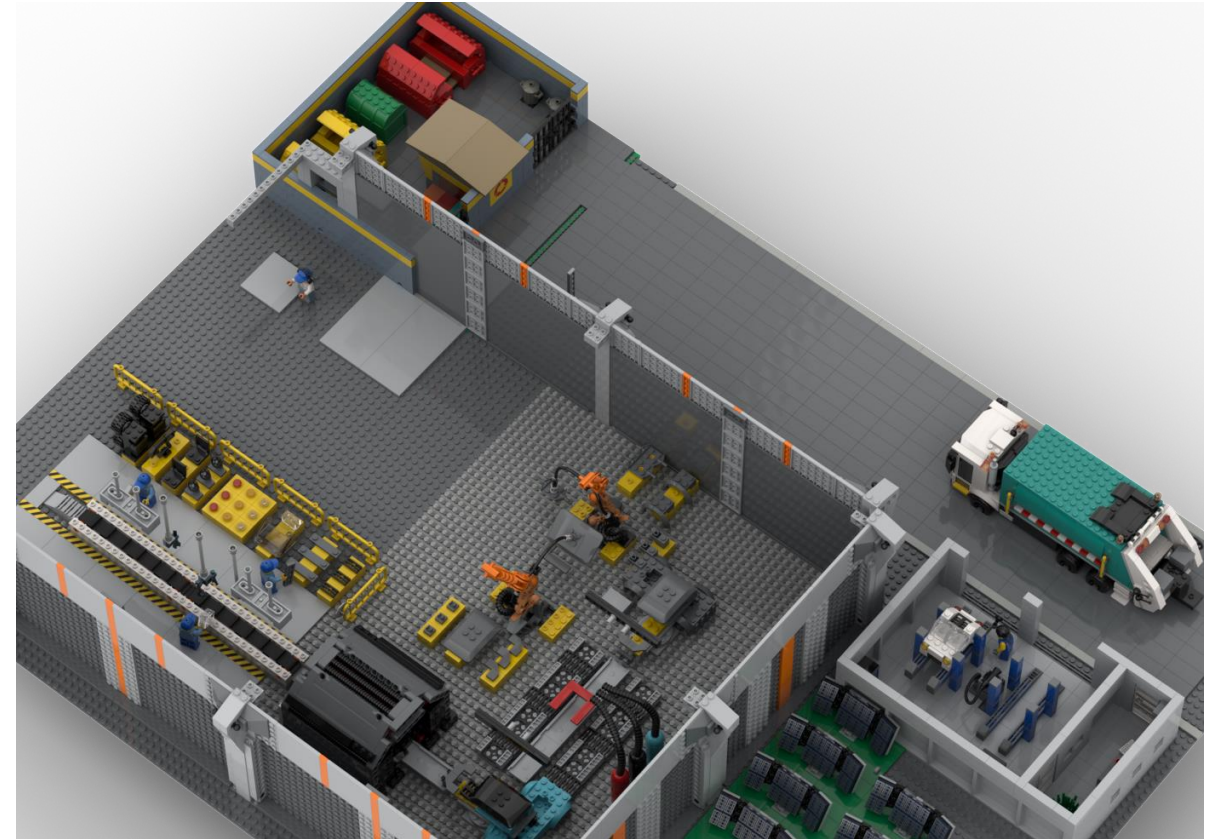
# Battery Recycling (closing the loop)

## Situation

- Considering limited resource availability and geopolitical independence, a battery reaching its end-of-life **should be recycled** in order to feed its raw materials back into production of a new battery
- Today, only limited information on the design and composition of a battery is available resulting in high cost or low efficiency

## Solution (via battery passport)

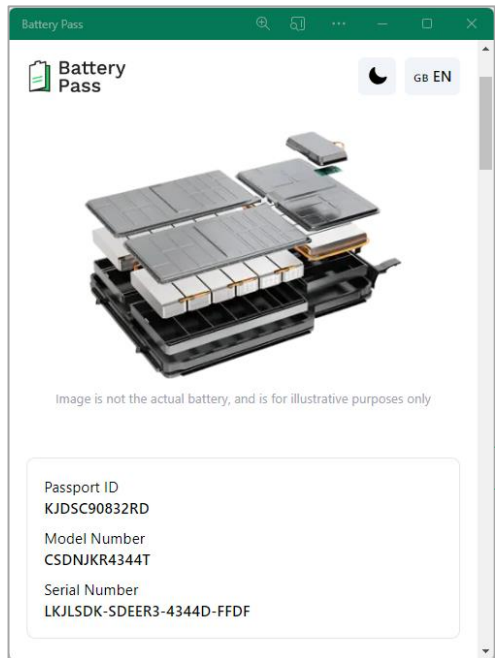
- By providing detailed information on removal and dismantling as well as battery composition, the battery passport **increases the efficiency of recycling processes**
- Aggregated battery passport data allows verification and control of **circular economy** as well as **market surveillance**



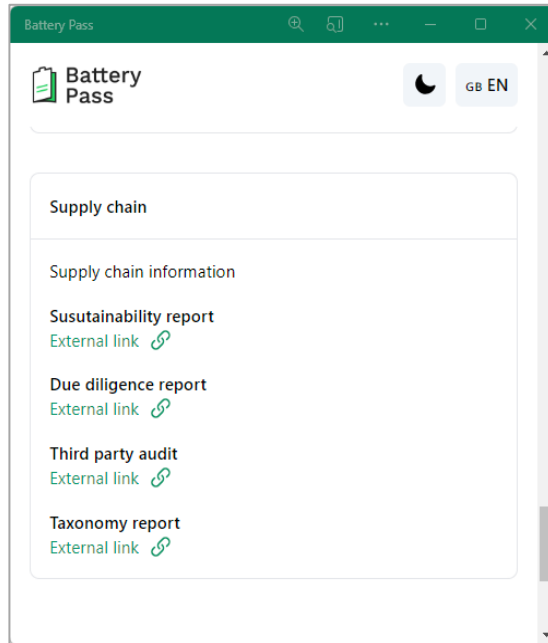
*Automated dismantling of battery, recycling of raw material and transport to cell production*

# Software demonstrator under development

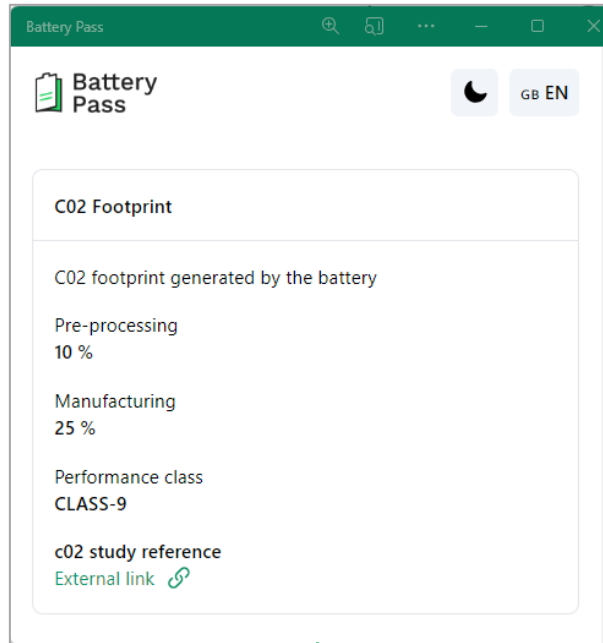
## Battery pass with ID



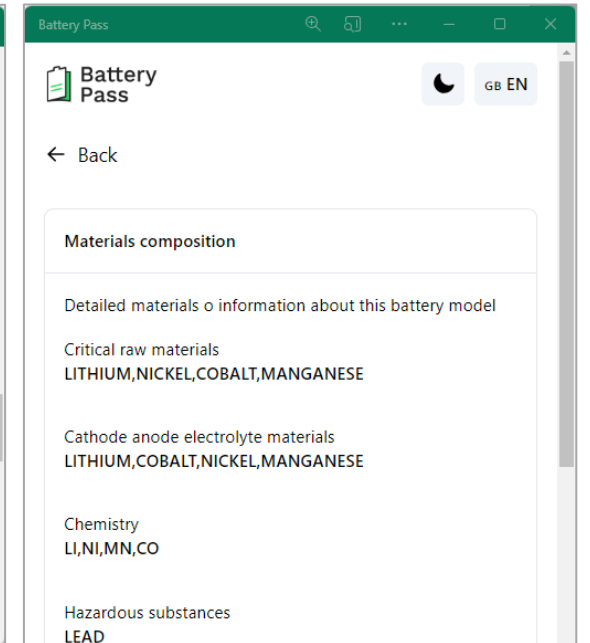
## Mining



## Refining



## Cell production



- Frontend and backend are currently tested within the consortium
- Already with the possibility to add information from external companies
- Target: TRL 5 until February 2024



# Please contact us if you have additional questions



Supported by:

Federal Ministry  
for Economic Affairs  
and Climate Action

on the basis of a decision  
by the German Bundestag

This project receives funding from the [German Federal Ministry for Economic Affairs and Climate Action](#) by resolution of the German Bundestag under grant agreement No BZF335.

# The Battery Pass proceeds on its project timeline with a perspective on the technical system and value of the passport by March 2024 – stay tuned!

## Work packages

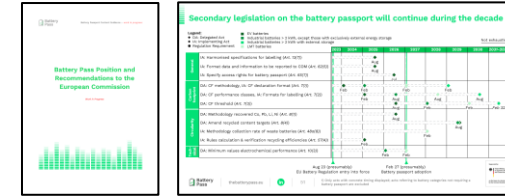
## Activities

## Exemplary analysis

### Content Standards



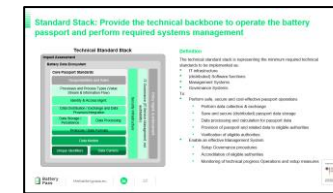
- Update of the Content Guidance until end of the year
- Position paper towards the European Commission
- Involvement in the secondary legislation process
- Knowledge sharing with other initiatives



### Technical Standards



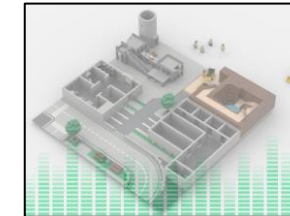
- Finalizing a first draft reference model, an overview on required and existing standards as well as architecture options
- Conduct an external consultation phase in Sep/Oct 2023



### Demonstrator



- Display a first module of our physical BP demonstrator at DKE Innovation Campus as well as the complete version at IAA Mobility
- Continue integration efforts with Catena-X/ EES/ Gaia-X
- Develop the first software demonstrator (TRL5) until Feb 2024



### Value assessment



- Launch an external consultation phase in July on an initial use case longlist
- Continue working on detailed descriptions of individual use cases
- Quantify the impact of select prioritized use cases until end 2023

